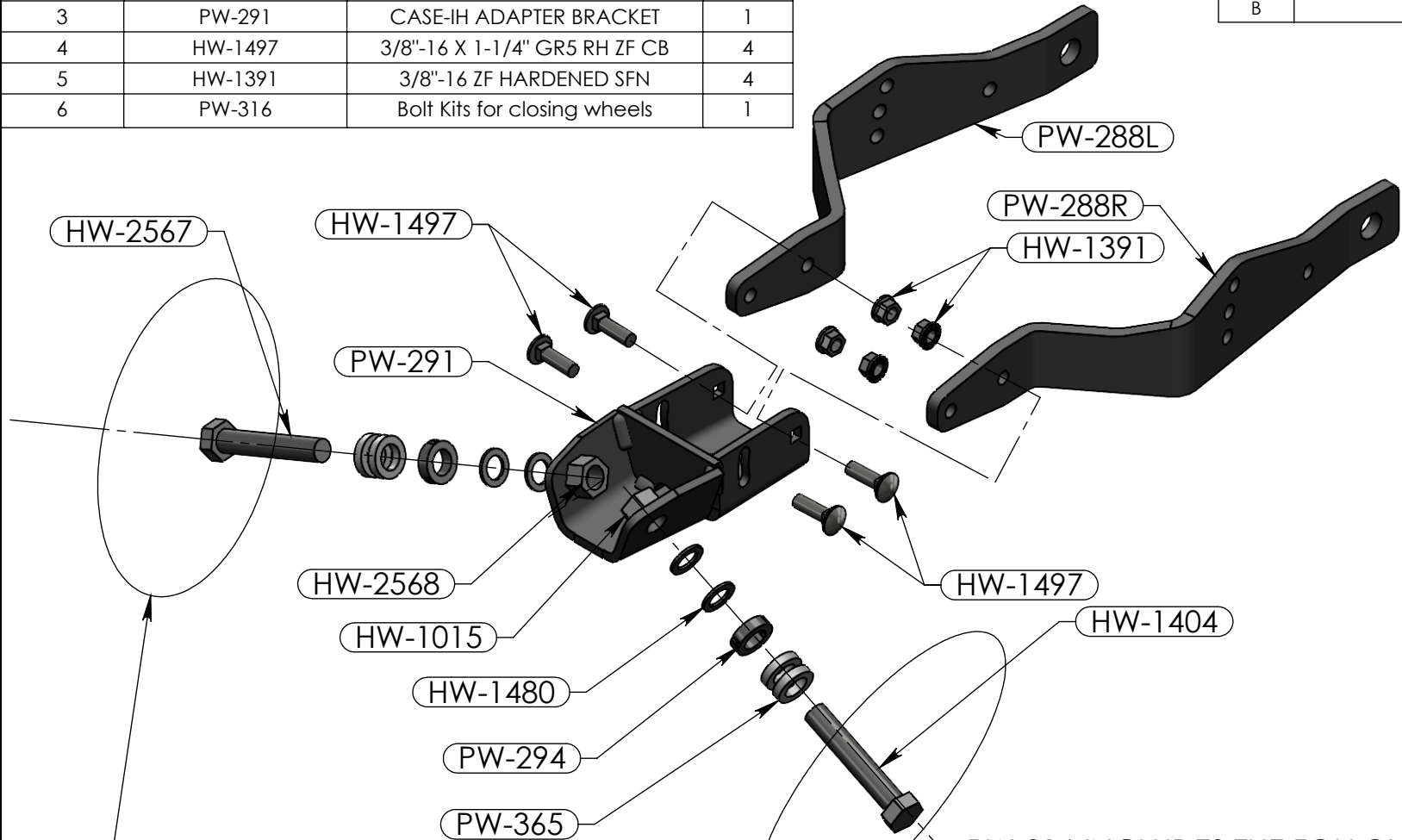


ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	PW-288R	3.2464T ARM FOR CASE IH	1
2	PW-288L	3.2464T ARM FOR CASE IH	1
3	PW-291	CASE-IH ADAPTER BRACKET	1
4	HW-1497	3/8"-16 X 1-1/4" GR5 RH ZF CB	4
5	HW-1391	3/8"-16 ZF HARDENED SFN	4
6	PW-316	Bolt Kits for closing wheels	1

REVISIONS		
REV.	REV DESCRIPTION	DATE
A	BOLTS SPACERS	6/4/2020
B	BOLT KIT	3/11/2021



PW-193 POSI-CLOSE
PLANTER WHEELS
(SOLD SEPARATELY)

PW-316 INCLUDES THE FOLLOWING:

PART NUMBER	DESCRIPTION	QTY.
HW-1404	5/8"-11 X 3-1/2" GR5 ZF HCS	1
HW-2567	5/8"-11 ZF GR5 ZF LH HCS	1
HW-1015	5/8"-11 ZF GR5 FHN	1
HW-2568	5/8"-11 GR5 LH ZF NUT	1
PW-294	1-1/8"OD x 11/16"ID x 5/16" SPACER	2
HW-1480	MACHINERY BUSHING, 5/8" ID X 1" OD X 14 GA	4
PW-365	SPACER	4

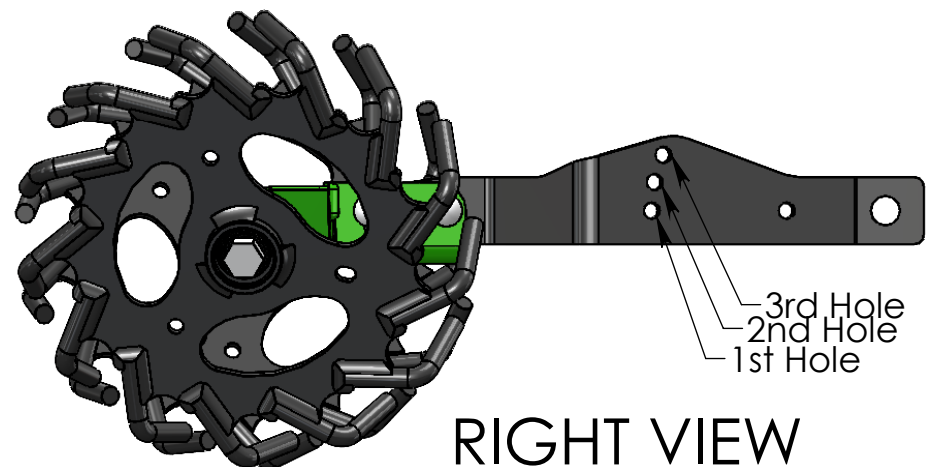
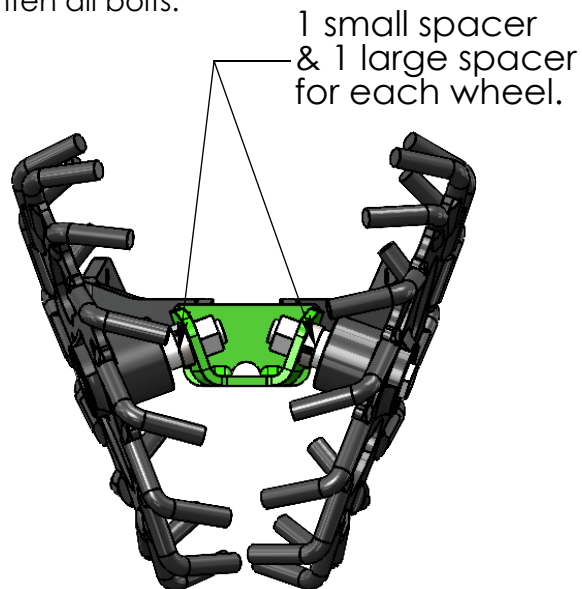
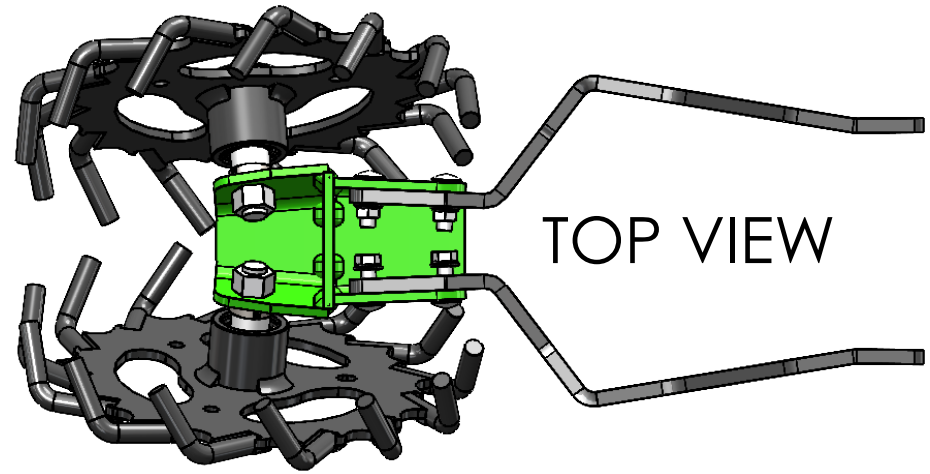
DESCRIPTION: **CASE-IH CONVERSION KIT** WEIGHT: **8.4**

MATERIAL:

REV: **B** **PW-293**



1. Remove rubber press wheel and mount arms from cast piece. (Note: 8" metal closing discs can be left on or taken off. The posi-wheels are design to close seed "V" without these discs.)
2. Attach Mount arms to cast piece with original bolts. Start with 1st hole on arm. If more pressure is required to close seed "V", adjust to second or third hole. (See Figure Below)
3. Attach wheel mount bracket using the supplied 3/8" x 1" carriage bolt. NOTE: the two arms (shown in gray here) go INSIDE the main bracket (green). The angle of the bracket is adjustable here. Adjust the angle so that there is 1/4" -1/2" gap between rods at the bottom and wheels angle slightly forward when viewed from back of planter.
4. Attach wheels using supplied 16mm X 90mm bolt, ensure 1 small spacer and 1 large spacer is between wheel mount and wheel.
5. Note: The left hand thread bolt & nut goes on left side, right hand thread bolt & nut goes on right side.
6. Tighten all bolts.



REAR VIEW
Standing Behind the Planter.

ADJUST TO 1/4" TO 1/2" FREE SPACE BETWEEN TIPS OF RODS TO START OUT. MOVE LARGE SPACERS TO THE OUTSIDE TO MESH WHEELS TOGETHER IF NEEDED (SOMETIMES NEEDED FOR NO-TILL OR DIFFICULT SOIL CONDITIONS WHEN SEED TRENCH STILL WON'T CLOSE PROPERLY) SEE POSI-CLOSE PLANTER WHEEL INSTRUCTIONS FOR FURTHER DETAILS ON WHEEL SETTINGS